

## Material - MSZ EN 1982 CuSn12-C

Standard Specification for Copper and Copper Alloys - Ingots and Castings

Group - Non-Ferrous Copper Alloy

Sub Group - MSZ EN 1982 Copper and Copper Alloys - Ingots and Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Ingot and Casting

| Chemical Composition |         |                 | Heat Treatment                |           |
|----------------------|---------|-----------------|-------------------------------|-----------|
| Aluminium            | Al %    | 0.010 max.      | As-Cast                       |           |
| Iron                 | Fe %    | 0.200 max.      |                               |           |
| Manganese            | Mn %    | 0.200 max.      |                               |           |
| Nickel               | Ni %    | 2.000 max.      |                               |           |
| Phosphorus           | P %     | 0.600 max.      |                               |           |
| Lead                 | Pb %    | 0.700 max.      |                               |           |
| Sulphur              | S %     | 0.050 max.      |                               |           |
| Antimony             | Sb %    | 0.150 max.      |                               |           |
| Silicon              | Si %    | 0.010 max.      | Mechanical Properties         |           |
| Tin                  | Sn %    | 11.000 - 13.000 | Tensile Strength in Mpa       | 260 - 300 |
| Zinc                 | Zn %    | 0.500 max.      | Yield Strength in Mpa         | 140 - 150 |
| Cu + Ni              | Cu%+Ni% | 85.000 - 88.500 | Elongation in %               | 5 - 7     |
|                      | -       | -               | Reduction of Area in %        | -         |
| -                    | -       | -               | Hardn <mark>ess in H</mark> B | 80 - 90   |
| -                    | -       | -               | Impac <mark>t in Joule</mark> | -         |

| Cross Reference Table |          |           |                              |  |
|-----------------------|----------|-----------|------------------------------|--|
| Material              | Standard | Country   | Grade Belong to the Industry |  |
| CB483K                | BS       | British   | Ingot and Casting            |  |
| CC483K                | AFNOR NF | France    | Ingot and Casting            |  |
| CC483K                | ONORM    | Australia | Ingot and Casting            |  |
| CC483K                | BDS      | Bulgaria  | Ingot and Casting            |  |
| CC483K                | UNI      | Italy     | Ingot and Casting            |  |
| CuSn12-C              | DIN      | Germany   | Ingot and Casting            |  |
| CuSn12-C              | UNE      | Spain     | Ingot and Casting            |  |

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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